

BILD 1800 Owner's Manual



BILD WINE CABINETS

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DON'T FORGET TO REGISTER YOUR WARRANTY AT:

www.lecache.com/register-lc

To register, you'll need your 7-digit serial number, which you can find on the white label that is located on the left side of the cooling unit.

BILD WINE CABINETS

I. IMPORTANT NOTES

- WHEN TAKING DELIVERY OF YOUR WINE CABINET, FOLLOW THE INSPECTION PROCEDURES DESCRIBED IN CHAPTER III.
- THE COOLING SYSTEM IS PROGRAMMED WITH A **3-MINUTE DELAY AT STARTUP** TO PROTECT INTERNAL COMPONENTS.
- YOU MAY PLUG IN THE COOLING UNIT AT TIME OF DELIVERY TO TEST THAT IT WORKS. ONCE TESTED, WE RECOMMEND SWITCHING "OFF" THE COOLING UNIT AND WAITING FOR 24 HOURS BEFORE NORMAL OPERATION.
- THE COOLING UNIT SHOULD BE PLUGGED INTO AN OUTLET CONNECTED TO A 15-AMP CIRCUIT
- IF THE WALL OUTLET IS DIRECTLY BEHIND THE WINE CABINET, USE AN EXTENSION CORD (GROUNDED; 14 GAUGE OR THICKER) AND COIL THE EXCESS AT THE TOP OF THE CABINET SO THAT YOU WON'T NEED TO MOVE THE WINE CABINET IN THE EVENT THAT THE COOLING UNIT NEEDS TO BE REPLACED.
- WE RECOMMEND PLUGGING THE COOLING UNIT INTO A SURGE PROTECTOR (MINIMUM OF 15-AMPS) TO PROTECT THE ELECTRICAL COMPONENTS FROM POWER SURGES OR SPIKES.
- THE COOLING UNIT SHOULD BE "OFF" WHEN LOADING LARGE QUANTITIES OF BOTTLES. IF THE COOLING UNIT RUNS WHILE THE DOORS ARE OPEN, IT WILL CAUSE EXCESS CONDENSATION, LEAKING AND A REDUCTION IN COOLING POWER

PLEASE NOTE!

*UNTIL YOU'VE LOADED BOTTLES INTO YOUR WINE CABINET, **BE CAREFUL WHEN OPENING BOTH DOORS AT THE SAME TIME.** WHEN BOTH DOORS ARE OPENED, THE CABINET MAY TIP FORWARD IF THE CABINET IS EMPTY.*

BILD WINE CABINETS

II. DELIVERY AND INSPECTION

The BILD line is a ready to assemble unit that is shipped with three boxes for the cabinet and a separate box for the cooling unit. The boxes are strapped to a wooden pallet and shipped by LTL carrier with curbside delivery.

In the event of freight damage, it is critically important that you follow each and every one of the following procedures in the sequence described below.

1. INSPECT THE PACKAGING BEFORE UNPACKING THE BOXES

- The boxes should arrive lying flat on a pallet and be strapped together.
- The packaging shouldn't have any tears, holes, marks or other damage.

2. IF YOU FIND DAMAGE TO THE BOXES:

- a. Describe the damage on the bill of lading. Be detailed and descriptive.
- b. Call Le Cache at 1.877.532.2243 **before** the delivery men leave
- c. Save a copy of all freight documents, including the bill of lading with your comment, making sure that everything is legible on your copy

FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN A DENIED INSURANCE CLAIM AND/OR BILLING(S) FOR REPAIRS OR RETURNED MERCHANDISE.

BILD WINE CABINETS

III. ASSEMBLY INSTRUCTIONS

The following diagrams provide a step-by-step procedure to assemble the cooling unit. When undertaking this process the following tips should be employed:

- A set of basic hand tools – flat and Philips screwdriver – will be helpful
- A second helper will be important when moving the panels, as they are quite heavy
- A large clean, padded area for laying out the pieces and raising assembled pieces
- Make sure the unit can be moved into its final location from the assembly area
- Ensure the doors seal well before moving on to next steps as this is a critical point
- The metal racks should not be forced into place as they will break – use a screwdriver to open the brackets if the fit is too tight.

BILD 1800 ASSEMBLY

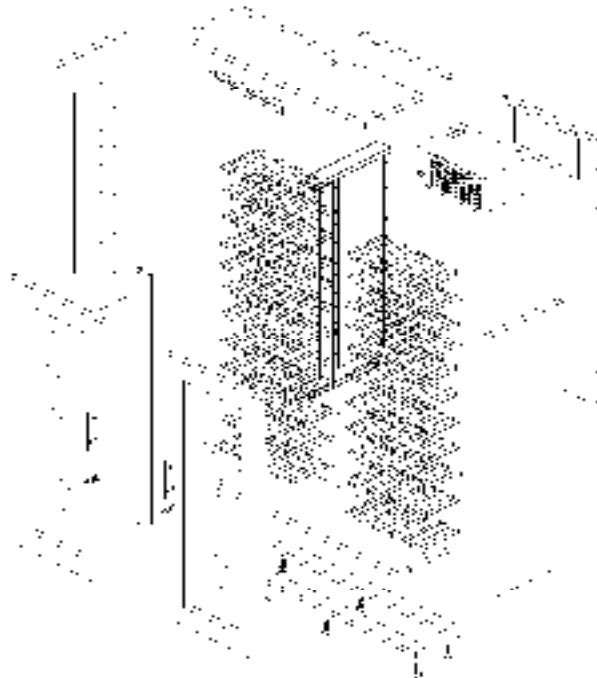


BILD WINE CABINETS

BILD 1800 HARDWARE LIST



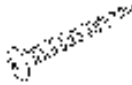
















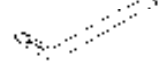

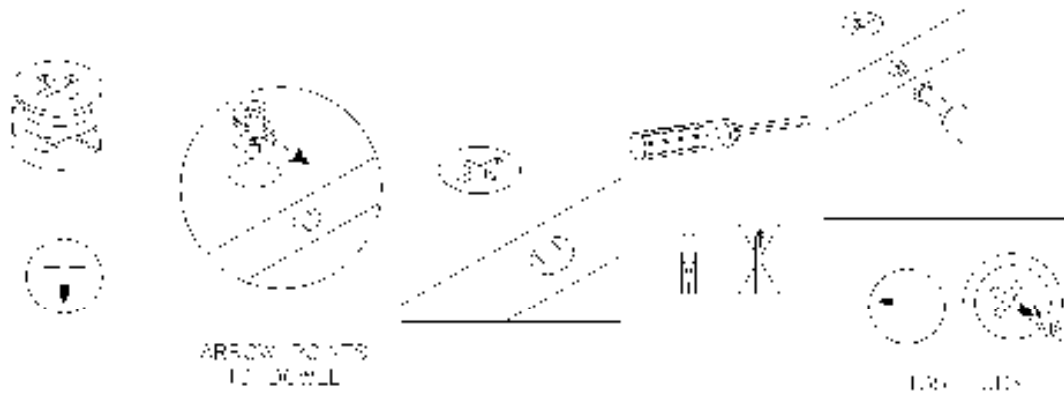
<p>(A) CONTOUR® - 44</p>  <p>A</p>	<p>(B) CAM - 44</p>  <p>B</p>	<p>(C) LONG SCREW - 6</p>  <p>C</p>	<p>(D) SHELF - 26</p>  <p>D</p>												
<p>(E) FINISH - 4</p>  <p>E</p>	<p>(F) WASHER - 12</p>  <p>F</p>	<p>(G) LONG HEX BOLT - 14</p>  <p>G</p>	<p>(H) SILICONE CAULK - 1</p>  <p>H</p>												
<p>(I) ALUMINUM KEY - 16</p>  <p>I</p>	<p>(J) 4-X WIRE NUT - 1</p>  <p>J</p>	<p>(K) COOLING UNIT - 1</p>  <p>K</p>	<p>(L) LIGHT - 1</p>  <p>L</p>												
<p>(M) MOUNTING CLIP FOR LIGHT - 2 (INC. W/LIGHT)</p>  <p>M</p>	<p>(N) LOCK A KEY - 2</p>  <p>N</p>	<p>(O) HANDLE - 2</p>  <p>O</p>	<p>(P) HANDLE BOLT - 4</p>  <p>P</p>												
<p>(Q) ANTI-TIPPING STRAP - 2</p>  <p>Q</p>	<p>(R) COOLING UNIT CLIP - 2 (INC. W/COOLING UNIT)</p>  <p>R</p>	<p>(S) WOOD DOG - 4</p>  <p>S</p>	<p>(T) RIGHT-ANGLE SCREWDRIVER - 1</p>  <p>T</p>												
<p>(U) BUTYL CALK - 1 (INC. W/COOLING UNIT)</p>  <p>U</p>	<p>LARGE PARTS DESCRIPTION</p> <table border="0"> <tbody> <tr> <td>1. LEFT BACK WALL</td> <td>7. TOP RACK -</td> </tr> <tr> <td>2. RIGHT BACK WALL</td> <td>8. FRONT RACK SUPPORT</td> </tr> <tr> <td>3. CEILING</td> <td>9. CENTER POST</td> </tr> <tr> <td>4. FLOOR</td> <td>10. RIGHT SIDE WALL</td> </tr> <tr> <td>5. HOI (CM) RACK</td> <td>11. LEFT SIDE WALL</td> </tr> <tr> <td>6. REAR RACK SUPPORT</td> <td>12. FLOOR SUPPORTS</td> </tr> </tbody> </table>			1. LEFT BACK WALL	7. TOP RACK -	2. RIGHT BACK WALL	8. FRONT RACK SUPPORT	3. CEILING	9. CENTER POST	4. FLOOR	10. RIGHT SIDE WALL	5. HOI (CM) RACK	11. LEFT SIDE WALL	6. REAR RACK SUPPORT	12. FLOOR SUPPORTS
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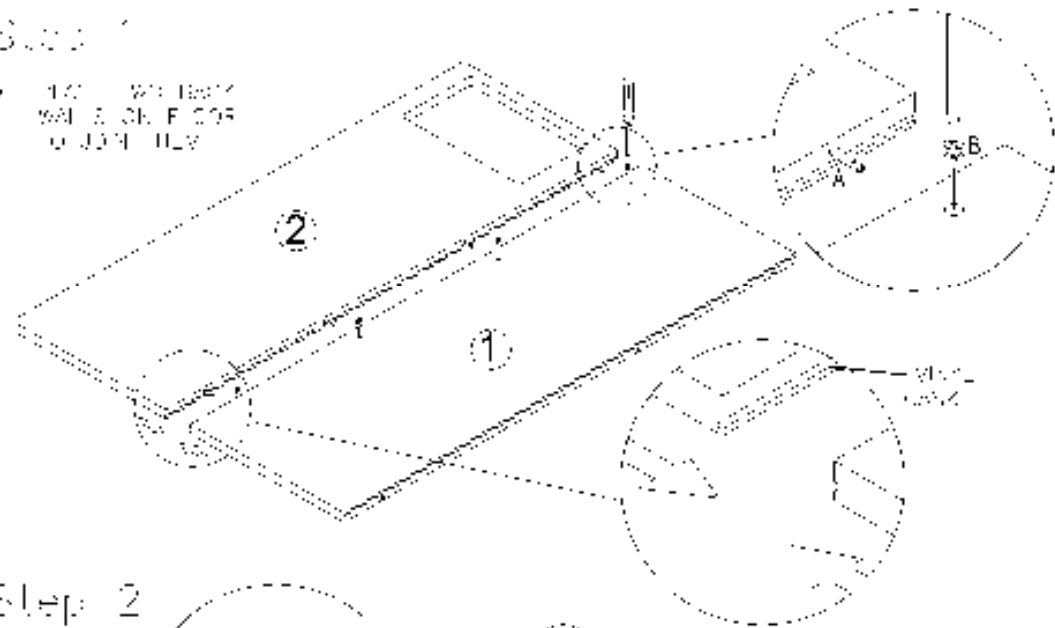
BILD WINE CABINETS

CAM ASSEMBLY TIPS



Step 1

- SLIDE THE CAM INTO THE HOLE OF THE BOARD TO JOIN THEM



Step 2

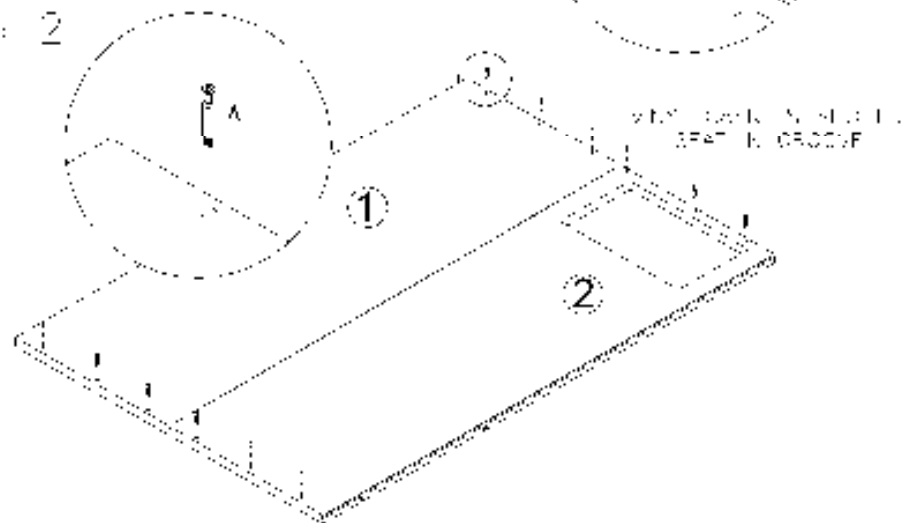
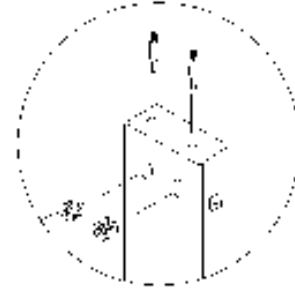
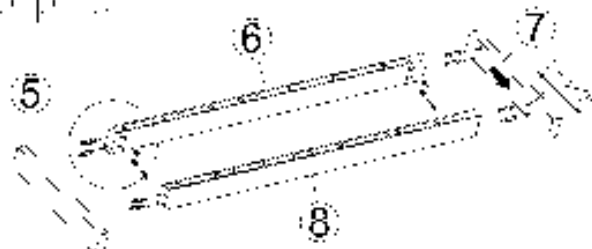


BILD WINE CABINETS

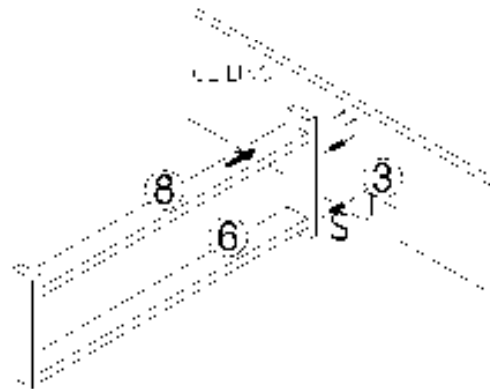
Step 2



THE FRONT SIDING OF THE WINE CABINET IS THE LEVEL CAP AND THE BACK OF THE

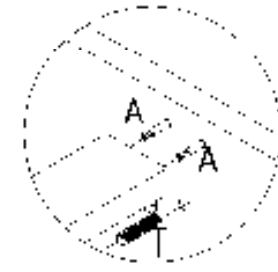
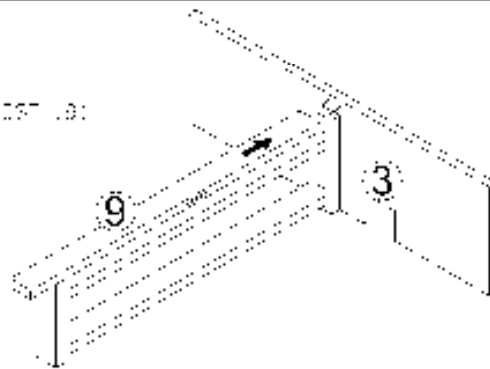
Step 3

- ADD BACK BRACE TO CEILING



Step 4

- ADD CENTER POST (3)



YOU WILL NEED ONE OF THE SCREWS (5) TO AS ALL SHELVES POST

Step 5

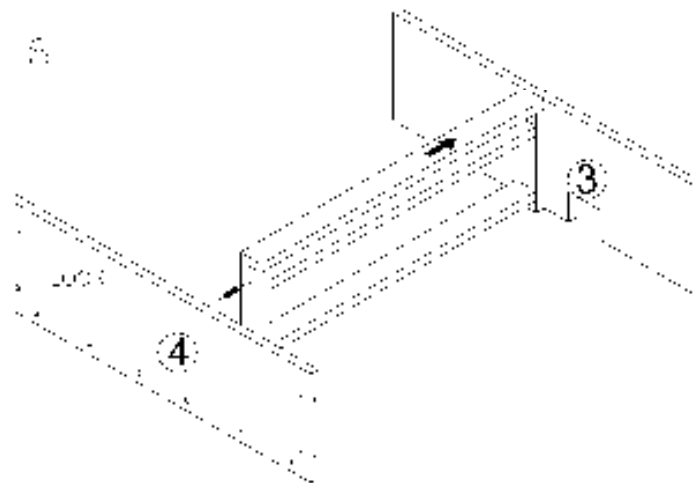
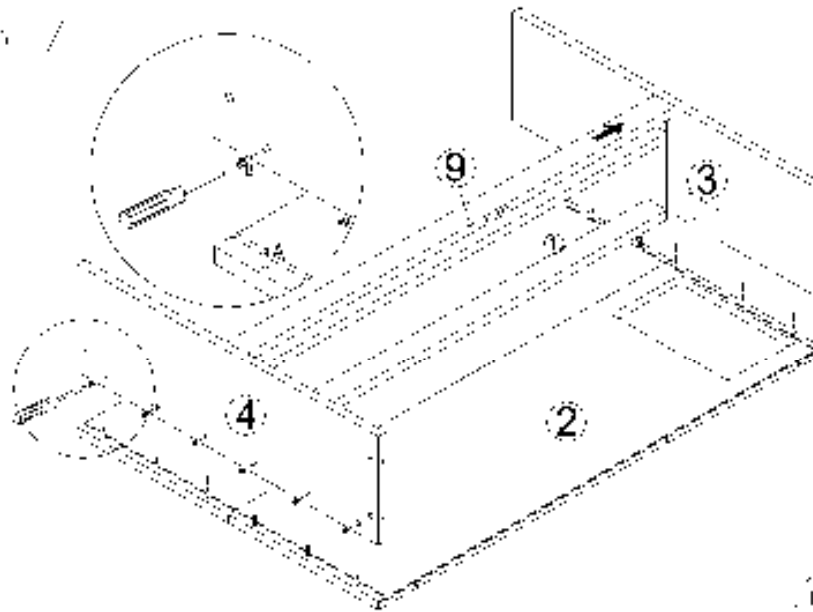
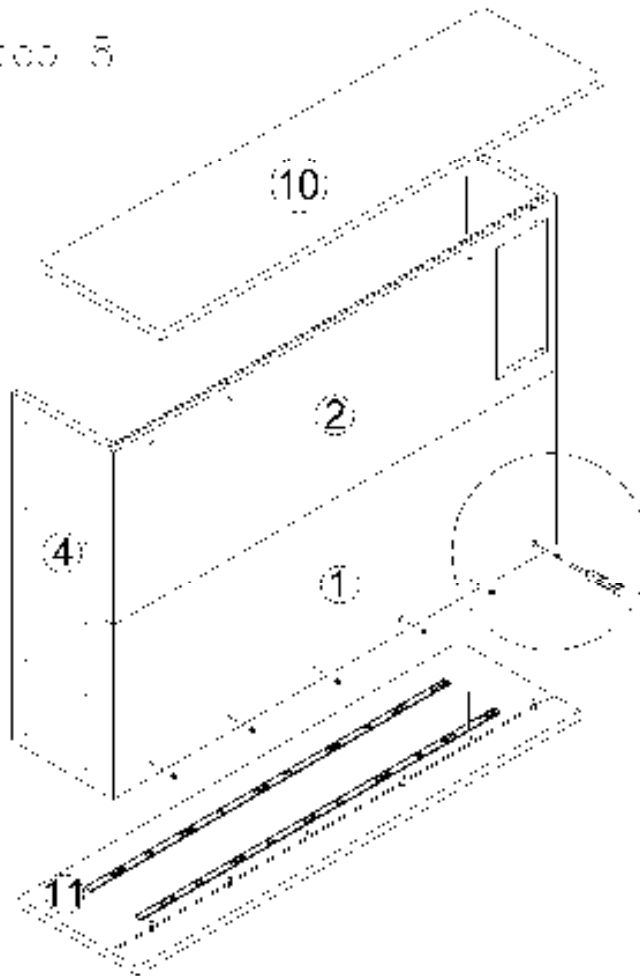


BILD WINE CABINETS

Step 7



Step 8



ADD SCREW
ON OTHER SIDE
OF PANEL

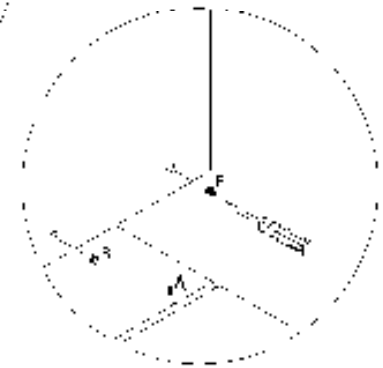
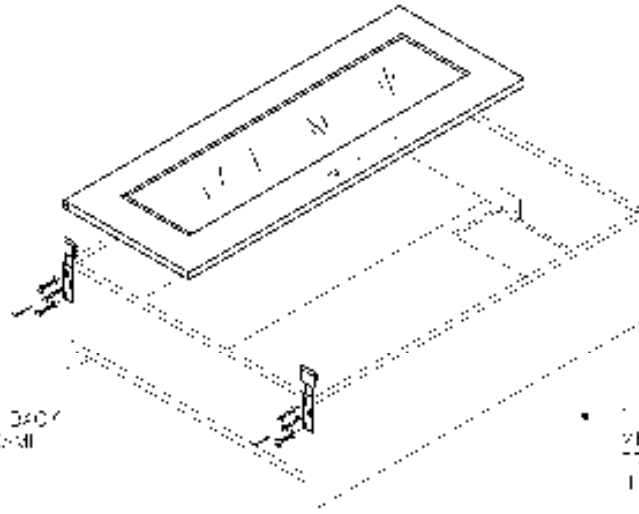


BILD WINE CABINETS

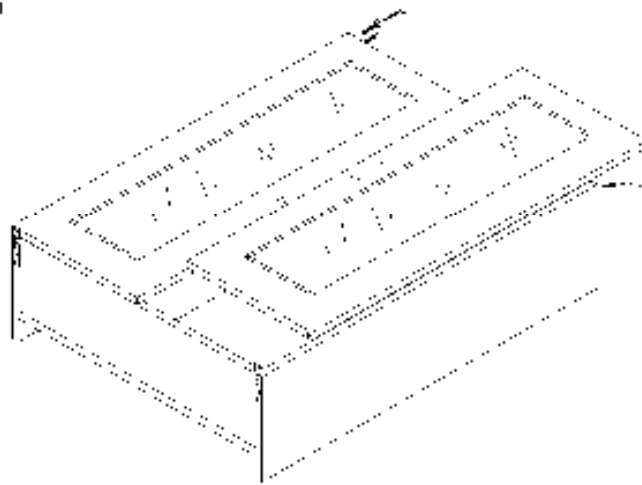
Step 9



- WITH ALL OTHERS BACK PLACE TOP PANEL ON

- WITH BRACKET ON REAR SIDES AND FRAME ATTACH TO IT

Step 10



- PLACE PANEL ON FRONT AND ATTACH TO IT

Step 11

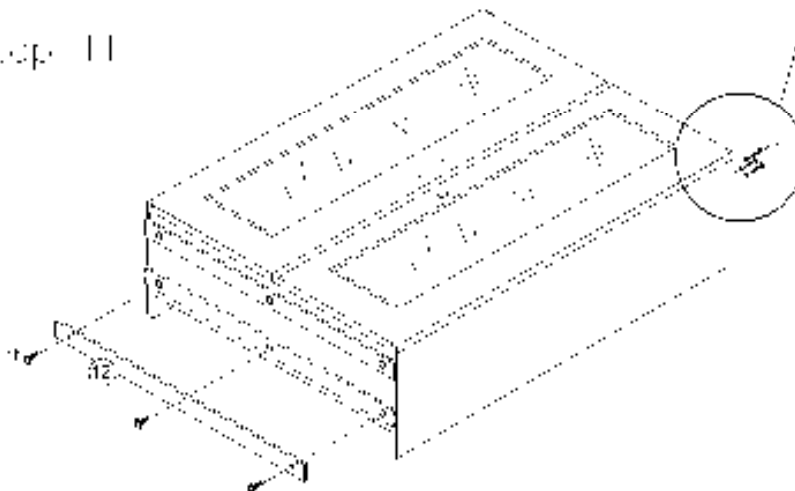
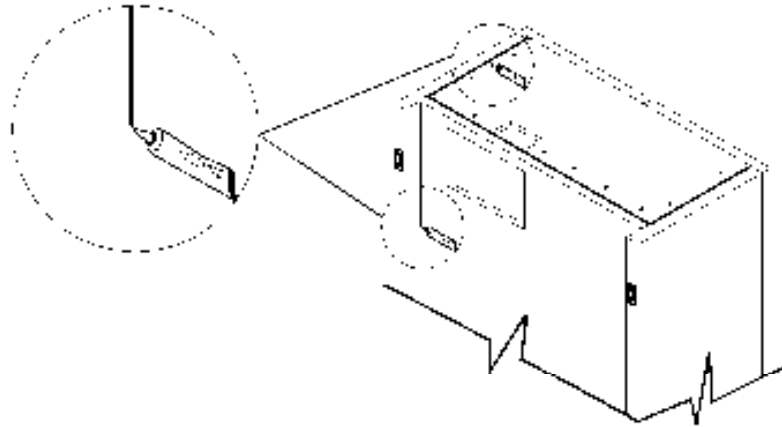
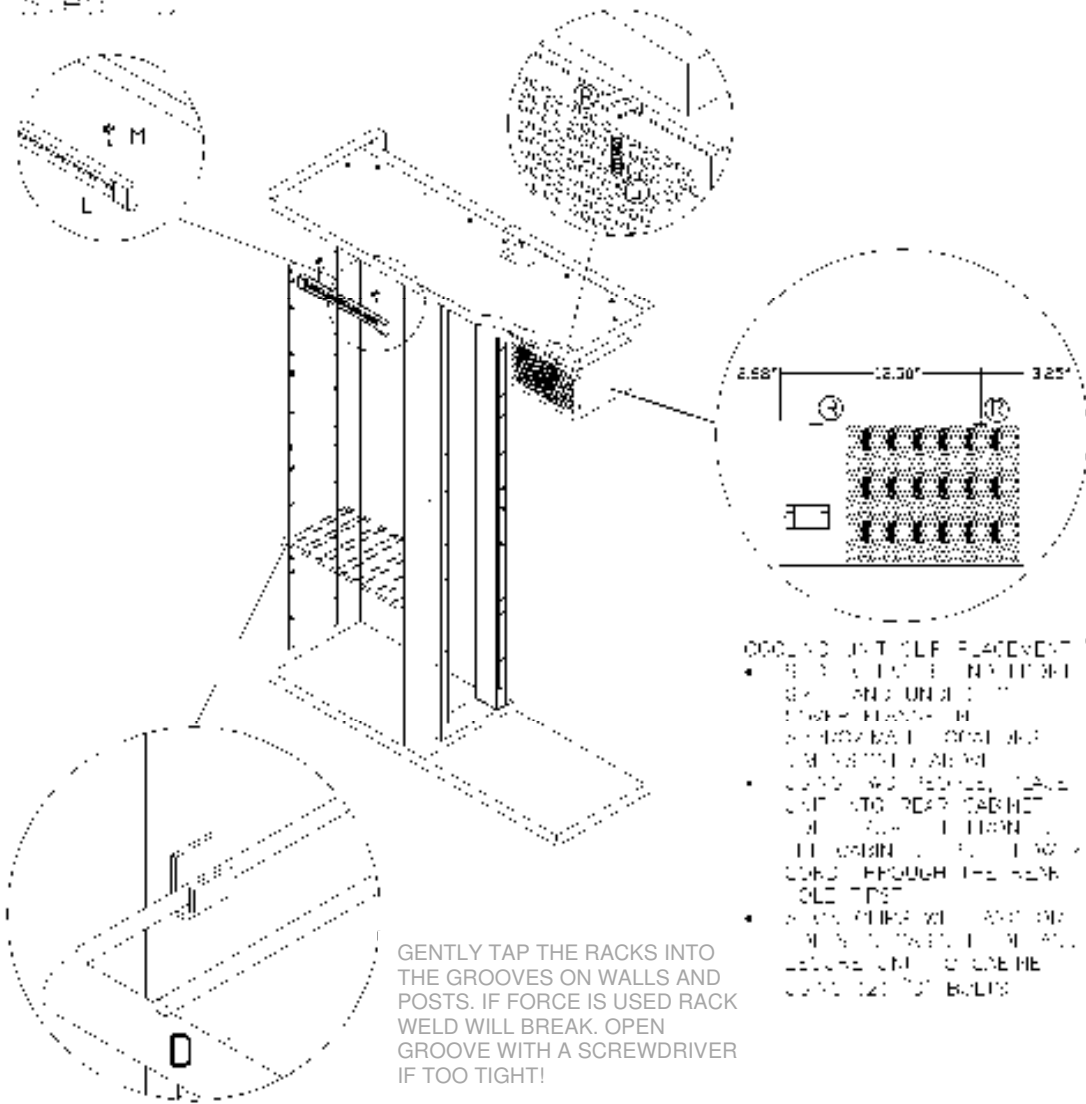


BILD WINE CABINETS

Step 2



Step 3

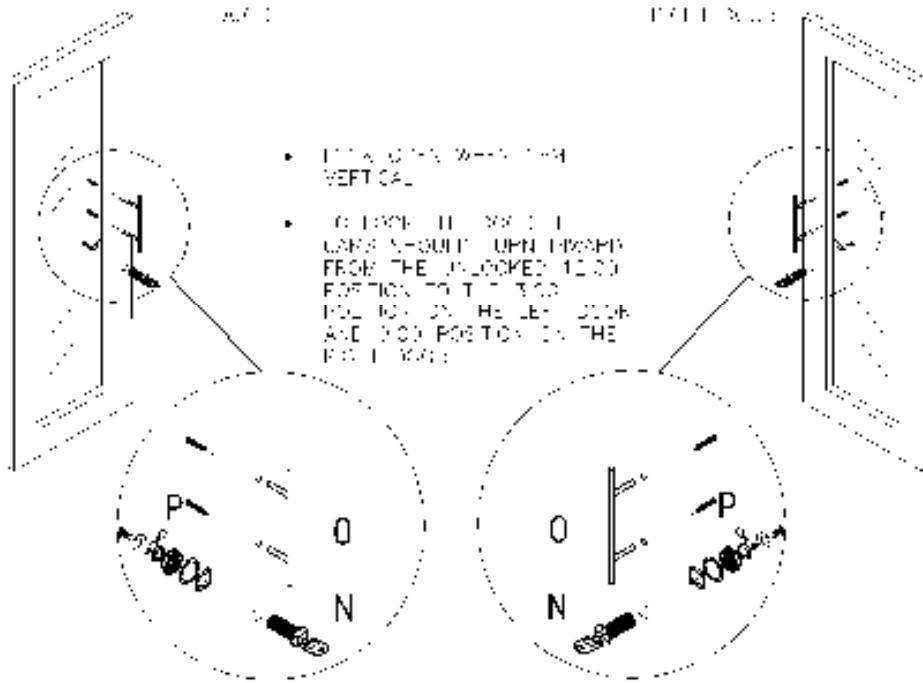


- COOLING UNIT RACK PLACEMENT TIPS**
- RACKS MUST BE INSTALLED ON WALLS AND UNDER TOP SHELF. PLACE IN SHROUDED AREA AND AVOID DIRECT LIGHT.
 - COOLING UNIT SHOULD BE PLACED INTO REAR CABINET. MAKE SURE IT IS FIRMLY SECURED. COILS SHOULD NOT GO THROUGH THE REAR PANEL TIPS.
 - RACKS MUST BE WELDED TO WALLS AND UNDER SHELF. USE 1/4\"/>

GENTLY TAP THE RACKS INTO THE GROOVES ON WALLS AND POSTS. IF FORCE IS USED RACK WELD WILL BREAK. OPEN GROOVE WITH A SCREWDRIVER IF TOO TIGHT!

BILD WINE CABINETS

Step 7



Step 8

- FINAL ASSEMBLY

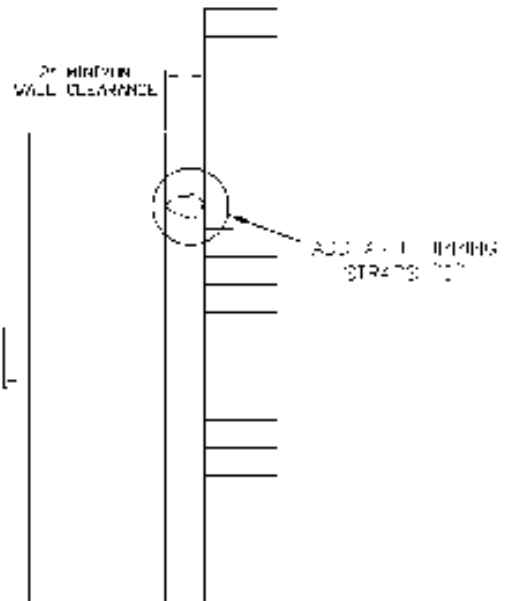
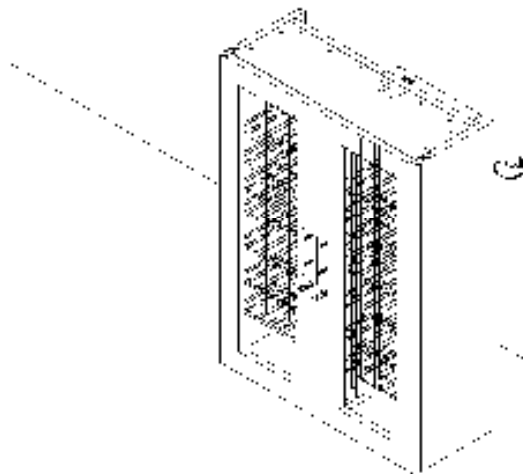


BILD WINE CABINETS

IV. PLACEMENT OF YOUR WINE CABINET

VENTILATION REQUIREMENTS

The hot air generated by the cooling unit is ventilated through the top of our upright wine cabinets (ie not credenzas.) Consequently, upright wine cabinets must have sufficient clearance above the cabinets for hot air to dissipate, or else the hot air must be channeled away from the cooling unit. If the hot air cannot be dissipated or channeled, the cooling unit will recycle its own hot air, and therefore it will be unable to maintain cold temperatures inside the wine cabinet and/or will run all the time.

- These units are top vented and require 18 inches of clearance **above** the wine cabinet
- The sides always need to be open – ie alcoves, closets or other built-in installations will not work without an active duct system with an inline fan.
- The cabinet and cooling unit should not be placed flat against the wall as it needs some space for the air intake – 2 inches clearance is advised.

FLOOR SURFACE

Because of the significant weight of your wine cabinet, it is important that it be placed on a hard surface, otherwise the cabinet may become skewed if the doors settle unevenly over time. If you will be placing your BILD 1800 cabinet on thick carpeting, consider placing a carpet board underneath the wine cabinet. You can purchase a carpet board from Le Cache, or you can have your local hardware store cut a 3/4 inch plywood board to the following dimensions (inches): length of 44 inches and width of 16 inches.

POWER REQUIREMENT

The cooling unit plugs into a standard wall outlet. The components of the cooling unit draw 3 amps, and the electric outlet on the side of the cooling unit also is rated for 3 amps. The cord extends 6 ½ feet from the back of the cabinet. If an extension cord is used, it should be 14-gauge wire or thicker, grounded, and as short as possible. We recommend using a surge protector rated at 15 amps or more, and using a **dedicated 15-amp circuit** if possible. **Under no circumstances should the wine cabinet share a circuit with another motor or compressor-based appliance, like a wine cooler, fridge or air conditioner.**

BILD WINE CABINETS

WEIGHT LOAD FACTOR

After loading your wine cabinet with wine bottles, it will be extremely heavy. When selecting a location for your cabinet, make sure that the floor underneath is strong enough to support the weight of the cabinet.

Bild Series	Approximate Weight (lbs)		
	Empty Cabinet	Bottles	Total – Full Cabinet
1800	320	600	920

BILD WINE CABINETS

V. CABINET SET-UP INSTRUCTIONS

OPENING THE DOORS

While empty the cabinet is prone to tipping due to the weight of the doors when opened. It is best to open only one door at a time or make sure the entire cabinet is supported when opening both doors at the same time.

MOVING THE CABINET

Once the cabinet is fully assembled it is OK to tip the wine cabinet forward, backwards or on its side in order to get it through a doorway. However, you should **NEVER PUSH, PULL OR LIFT** the cabinet by its doors.

If you need to remove the door(s) to get the cabinet through a doorway, simply remove the top hinge at the top corner(s) of the cabinet (three screws) and lift the door straight up until it slides out of the bottom hinge. When setting the door down on the floor, be careful to avoid damaging the hinge pin on the bottom of the door. To reinstall the doors, follow these instructions in reverse.

LEVELING INSTRUCTIONS

The first step in setting up your wine cabinet is to make sure that it is level, with all the leveling feet squarely on the floor and with the doors properly sealed against the cabinet. The wine cabinet can be leveled by turning the leveling feet underneath the cabinet. You can extend the feet of the cabinet by turning the feet **CLOCKWISE** (assuming you are looking down from the top of the cabinet.)

- Begin with corner feet touching the floor and center feet (if any) raised.
- If the cabinet is resting on plush carpet, place a carpet board under the cabinet so that all the leveling feet will remain on the same plane over time.
- Side to Side – Place a level on the top of the **cabinet** (not the door) parallel to the door. Raise or lower either side of the cabinet by rotating the feet by hand. On larger cabinets with six leveling feet, use the four corner feet only for leveling purposes. After leveling, lower the center leveling feet to the floor.
- Front to Back – place a level on top of the cabinet (not the door) perpendicular to the door, and follow the same procedure.
- If cabinet is level, the lock should work freely without force. Also, the door(s) should be even (within 1/4 inch) with the top edge of the cabinet. Additionally, there should be no gaps between the rubber gasket on the door, and the face of the cabinet.

BILD WINE CABINETS

DOOR ALIGNMENT INSTRUCTIONS

After leveling the cabinet, the doors must be aligned so that they are even with each other, square with the cabinet and create an airtight seal inside the cabinet. Air leaks caused by improper door alignment will compromise the environment inside the cabinet, and may create condensation which, left untreated, will cause warping of the door. Follow the instructions below to properly align your door(s).

- If your cabinet has only one door, the plane of the top of the door should be parallel to the plane of the cabinet. If the non-hinge (i.e. left) corner of the door is higher than the cabinet, go to the **BACK RIGHT CORNER** of the cabinet and turn the leveling foot once **CLOCKWISE**, which will raise the right/back of the cabinet and lower corner of the front door. If the non-hinge corner is lower than the cabinet, go to the **BACK LEFT CORNER** of the cabinet and turn the leveling foot once **CLOCKWISE**, which will raise the left/back of the cabinet so that it is even with the corner of the front door. After adjusting the feet, open and shut the door, and check again to see if the door is aligned.
- If both doors are not on the same plane (i.e. one door is higher than the other), use the leveling feet to adjust the doors. Start with the door that is too high (in the illustration at right, the left door is too high), and go to the **BACK CORNER LEVELING FOOT** on the **SAME SIDE** as the door that's too high (in the illustration at right, go to the back foot on the left side of the cabinet.) Turn the leveling foot once **CLOCKWISE**, which will raise the left/back of the cabinet and lower the front left door. After adjusting the feet, open and shut the doors. Repeat the process until the left door is level with the right door. It shouldn't take more than one or two clockwise turns to get both doors aligned.

Unaligned Doors:



Aligned Doors:



BILD WINE CABINETS

DOOR ALIGNMENT INSTRUCTIONS (continued)

- If the top corner of a door is sticking out more than 1/8 inch, you have "top torque". If the bottom corner of a door is sticking out more than 1/8 inch, you have "bottom torque". To fix torque, if your cabinet has six leveling feet, start by raising the two center leveling feet so that those feet aren't touching the floor. **For top torque**, go to the BACK CORNER LEVELING FOOT on the OPPOSITE SIDE of the torqued door and turn CLOCKWISE. **For bottom torque**, go to the BACK CORNER LEVELING FOOT on the SAME SIDE as the torqued door and turn CLOCKWISE. When the torque has been fixed (tolerances up to 1/8 inch are acceptable), lower the center leveling feet until they touch the floor.
- **IMPORTANT NOTE:** If your wine cabinet has six leveling feet, make sure that all six leveling feet are firmly touching the floor before loading wine into the cabinet.
- **IF YOU ARE PLACING YOUR WINE CABINET ON CARPET:** Much of the weight of an EMPTY wine cabinet resides in the doors. If your wine cabinet is tilting forward when first placed on the carpet or a carpet board, DO NOT over-compensate by extending the front leveling feet. Instead, load some bottles into the back of the wine cabinet until the weight is more evenly distributed, and adjust the leveling feet so that the wine cabinet is level front-to-back. The cabinet no longer should be leaning forward at this point.

BILD WINE CABINETS

VI. COOLING UNIT OPERATING INSTRUCTIONS

COOLING UNIT SELECTION

We offer a choice of several cooling units with your BILD wine cabinet, which should be selected based on the size of the cabinet, the temperature in the ambient environment and the desired temperature inside the wine cabinet, as follows:

Ambient Temperature	Recommended Cooling Unit
Less than 85°F	CellarPro 1800QTL
Between 85°F & 95°F	CellarPro 1800QT

AIR FILTER

All wine cabinets include an air filter that magnetically attaches to the rear of the cooling unit. To replace the filter, remove the filter frame from the rear of the cooling unit and replace the air filter when it becomes dirty. The frequency can be anywhere from 3 to 9 months depending on the conditions in your location.

When replacing the filter, the blue fibers should face the cooling unit, and the white fibers should face away from the cooling unit. Replacement filters may be purchased at www.lecache.com.

CELLARPRO COOLING UNIT

- **Factory Settings**

The settings on your CellarPro cooling unit have been preset and optimized by the factory, and it is not necessary to change these settings initially.

If you find that you want to change one or more of the settings, we strongly recommend that you allow the cooling unit to operate for 14 days before making any changes.

The cooling system is programmed with a **3-Minute Delay at Startup** to protect its internal components.

BILD WINE CABINETS

CELLARPRO COOLING UNIT (continued)

- **Temperature**

Proper temperatures are maintained by transferring heat from inside wine cellars and exhausting the heat through the top (top-vent) or rear (rear-vent) of the cooling units.

CellarPro cooling units are designed to turn on when the temperature inside the cellar exceeds the **Minimum Set Point** plus the **Temperature Differential**, and turn off when the temperature inside the cellar drops below the Minimum Set Point. For example, if the Minimum Set Point is 58°F and the Temperature Differential is 4°F, the cooling unit will turn on when the temperature inside the cellar rises above 62°F, and turn off when the temperature falls below 58°F.

A number of variables, including the temperatures of the ambient environment, the insulation of the cellar and the thermal mass inside the cellar, will affect the speed with which the temperature inside the cellar rises during the cooling unit's "off" cycle.

CellarPro cooling units are designed to maintain optimal temperatures for storage and aging of wine. Most wine collectors store their wine in the range of 55 - 60°F. If the cooling unit runs too much, you should raise the Minimum Set Point to reduce the cycle "on" time. It is normal for the cooling unit to run up to 75 percent of the time in order to maintain proper conditions inside the cellar.

- **Humidity**

CellarPro cooling units are designed to maintain appropriate levels of humidity, ranging from 50 to 70 percent, inside your wine cellar. Relative humidity conditions depend on several factors, including:

- Ambient humidity: The higher the ambient humidity, the higher the humidity will be inside the cellar
- Fon Setting: By increasing the Fon setting, humidity can be increased inside the cellar. The recommended range for the Fon setting is 2-6.

In order to increase or decrease humidity inside the cellar, the **Fon** setting can be changed as described in the "Advanced Settings" section below.

BILD WINE CABINETS



Basic Operation

Digital Display

The temperature displayed on the control indicates the real-time air temperature as measured by Probe 1(P1) located behind the front grill of the cooling unit



Power On/Off Button

Press "Power On/Off" to turn the unit on and off
When the "Compressor On" indicator light is on, the Compressor is running. When the "Fan On" indicator light is on, the Fan is running



Up and Down Buttons

To view the "High Temp" recorded by the cooling unit, press the "Up" button once.

To view the "Low Temp" recorded by the cooling unit, press the "Down" button once



To reset the "High Temp" or "Low Temp", press the "Set" button for three seconds while "Hi" or "Lo" is displayed. **"RST" will blink three times to indicate confirmation.**

BILD WINE CABINETS

Set Button



The cooling unit is factory preset with a Minimum Set Point of 58°F and a Temperature Differential of 4°F. This means that the cooling unit will turn on when the display rises above 62°F (58°F + 4°F), and turn off when the display falls below 58°F.

To view the Minimum Set Point, press the "Set" button for one second.

To change the Minimum Set Point:

1. Press the "Set" button for three seconds until "°F" blinks
2. Press the "Up" or "Down" button
3. Press the "Set" button to confirm

The "Set" temperature will blink three times to indicate confirmation.

The recommended Minimum Set Point range is 53 - 60°F. To change the Temperature Differential, see "Advanced Operation" later in this chapter.

Energy Saver Button



To activate and deactivate the "Energy Saver" mode, press the "Energy Saver" button

The "Energy Saver" indicator light will turn on when the cooling unit is in "Energy Saver" mode

In "Energy Saver" mode, the Minimum Set Point increases 4°F and the Temperature Differential is unchanged

Quick Chill Button



To activate the "Quick Chill" mode, press the "Up" / "Quick Chill" button for three seconds. To deactivate "Quick Chill", press "Quick Chill" button for three seconds again

The "Quick Chill" indicator light will turn on when the unit is in "Quick Chill" mode.

In the "Quick Chill" mode, the unit will run continuously for 6 hours (or until the intake temperature registers 50°F). This mode is useful after loading "warm" bottles in a cellar

BILD WINE CABINETS

Advanced Operation

CellarPro cooling systems can be programmed with advanced settings to achieve more control over conditions inside the cellar. Conditions like humidity, the Temperature Differential, and alarm settings all can be modified for custom applications. To access the advanced settings, do the following:

- Press the "Set" button and the "Down" button together at the same time, and hold for three seconds. Then, use the "Up" or "Down" button to scroll to the following screen:



HUMIDITY: The factory preset for this setting is "3".

If the humidity inside the cellar is too low, press the "Set" button, then use the "Up" button until the desired setting is reached. The recommended range for this setting is 2-6.



TEMPERATURE DIFFERENTIAL: The factory preset for this setting is "4".

This setting determines the Temperature Differential and therefore the temperature at which the cooling unit will cycle on. The recommended range for this setting is 4 or 5.



HIGH TEMPERATURE ALARM: The factory preset for this setting is "70".

This setting designates the High temperature inside the cellar at which the alarm is triggered. We recommend leaving this setting at the factory preset.



LOW TEMPERATURE ALARM: The factory preset for this setting is "45".

This setting designates the Low temperature inside the cellar at which the alarm is triggered. We recommend leaving this setting at the factory preset.



ENERGY SAVINGS MODE DIFFERENTIAL: The factory preset for this setting is "4".

This setting increases or decreases the Temperature Differential for the Energy Savings Mode. The recommended range for this setting is 2-4.

BILD WINE CABINETS

Alarms

Alarm Indicators* The control panel has an audible buzzer and an alarm indicator light (Row 4) that turns on when an alarm is triggered. In addition, the control panel will flash the following codes when an alarm is triggered:

<u>Alarm Code</u>	<u>What it means</u>	<u>What to do</u>
P1, P3	Probe Failure	Call CellarPro at 877.726.8496
HA	The temperature inside the cellar is too warm (>70°F for more than 1 hour)	Check seals; Check if door was left open; Lower the ambient temperatures
HA2	The condenser temperature is too high (above 140°F for 2 hours)	Check for appropriate installation, ventilation, ambient conditions and cooling capacity Clean the condenser coils and/or replace the air filter; Check for obstructions to the intake and/or exhaust vents; Check that the condenser fan is operating
LA2	The temperature at the condenser coils (outside the cabinet) has dropped below the alarm temperature setting	Lower the alarm temperature setting as follows: 1. Depress the "Set" and "Down" button for three seconds until the controller displays a parameter (eg "HY"), then release 2. Depress the "Set" and "Down" button again for seven seconds until the "PR2" flashes on the display, followed quickly by a parameter (eg "HY"), then release 3. Using the "Down" button, scroll until the display reads "AL2" 4. Depress the "Set" button 5. Use the "Down" button to lower the alarm temperature setting to 45 6. Depress the "Set" button again 7. After three seconds, the display will return to the normal screen

** Please note: the temperature alarms (HA, HA2, LA and LA2) are disabled during the first 23 hours of operation after the cooling unit is plugged in and/or turned on.*

BILD WINE CABINETS

Optional Protection Mechanism

Optional Protection Mechanism

CellarPro cooling systems can be programmed to turn off the compressor and condenser fan in the event of an HA2 alarm, as described below. If you'd like to turn on this protection mechanism, please call us toll-free at 877.726.8496

P3 > 140°F for more than 2 hours

The condenser probe is measuring temperatures that are too hot

The compressor and condenser fan will turn off until the condenser temperature falls below 120°F

BILD WINE CABINETS

VII. BOTTLE STORAGE TIPS

To achieve the best results with your BILD wine cabinet, follow the recommendations below when loading and storing bottles:

- Start storing bottles in the center of the cabinet, and enlarge the "circle" as you add bottles to the cabinet. This will minimize temperature fluctuations by creating a thermal mass of bottles in the center of the cabinet, and will reduce the number of cooling cycles required by the cooling system.
- Once the cabinet is loaded, turn on the cooling unit. The settings on the CellarPro cooling unit have been preset and optimized by the factory, and we recommend that you wait two weeks before changing any of the settings.
- Create an "airflow path" by keeping the top 3-4 cells directly below the cold-air discharge empty of bottles (see picture at right). The cold air discharge is located on the left side underneath the cooling system. By keeping these cells free of bottles, the cold air produced by the cooling unit will be able to circulate freely inside the cabinet, resulting in less stratification and more efficient operation.
- Some of our wine racks are designed to hold bottles "double-deep." Generally, both bottles should be loaded with the cork facing the door. Most collectors load the same wines together in a slot, so that they know which wines are in the back.
- Some wine bottles (e.g. German Rieslings) are extra-long and won't fit double-deep in our racks. When storing long bottles, they should be loaded with shorter bottles so that the door can close properly.
- Most large-format bottles should fit inside our wine cabinet racks. However, some bottles are too big and will need to be stored in the bulk storage area at the bottom of the racks.
- Temperature fluctuations inside the wine cabinet vary the LEAST in the bottom two-thirds of the cabinet, and temperatures in the back of the cabinet fluctuate less than in front of the cabinet. Therefore, it is advisable to store the most expensive wine bottles in the back / bottom two-thirds of the wine cabinet.

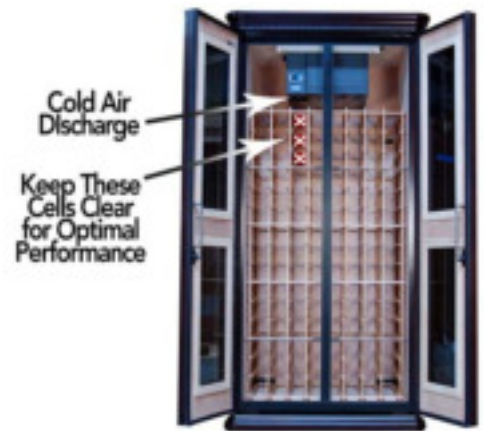


BILD WINE CABINETS

VIII. MAINTENANCE INSTRUCTIONS

EXTERIOR SURFACE

The cabinet walls and doors are made with a tough PVC laminate which will withstand cleaning with mild soapy water. A furniture polish periodically applied will maintain the sheen of the finish.

DOOR INSTRUCTIONS

We recommend keeping the doors locked when the cabinet is not in use. By keeping the doors locked, you will ensure that you have a tight seal between the cabinet doors and the cabinet itself, and will help prevent the possibility of the door becoming warped over time.

AIR FILTER

All BILD 1800 wine cabinets sold with a CellarPro unit include an air filter that magnetically attaches to the rear of the cooling unit. To replace the filter, remove the filter frame from the top of the wine cabinet (see the image at right), and replace the filter when it becomes dirty (anywhere from 3 to 9 months depending on the conditions in your location).

When replacing the filter, the blue fibers should face the cooling unit, and the white fibers should face away from the cooling unit.

Replacement filters may be purchased at www.lecache.com.

BILD WINE CABINETS

IX. TROUBLESHOOTING GUIDE

My wine cabinet is leaning forward.

When the wine cabinet is empty, the door(s) of the wine cabinet represent a disproportionate share of the wine cabinet weight. Thus, when an empty wine cabinet is first placed on carpet, it may lean forward even though the wine cabinet is placed on a carpet board.

DO NOT over-compensate by extending the front leveling feet. Instead, load some bottles into the back of the wine cabinet until the weight is more evenly distributed. The cabinet should no longer be leaning forward at this point. Additional adjustments may be required to level the wine cabinet front to back as the cabinet board compresses the carpet underneath over time.

The cabinet is assembled and in place but the door(s) are not aligned and/or the corner(s) are torqued out.

1. Make sure the cabinet is level and the doors are properly aligned (refer to Chapter V).
2. Check to see that the hinges aren't bent or loose. The hinge pins (attached to the top and bottom of each door) should be perfectly upright, and the hinge plates (attached to the top and the bottom of the wine cabinet) should be attached tightly to the cabinet and perfectly parallel to the floor.
3. Check to see if the door(s) are bowed using a long straight-edged object (e.g. a yardstick).

I've had the cabinet for some time, and the cabinet door(s) are no longer sealing properly against the cabinet.

You can check the door seals by placing a flashlight inside the cabinet and aiming it at the door. Then, close the door. If there are any gaps and the light shines through, the door is not sealing properly.

Another way to check the seals is by closing each door on a dollar bill around the perimeter of each door. It should be difficult to slide the bill along the edge of the door without pulling out the bill.

If the door(s) aren't sealing properly against the cabinet, do the following:

1. Make sure the cabinet is level and the doors are aligned (refer to Chapter V)

BILD WINE CABINETS

2. If there is a kink in the rubber gasket on the door, use a hair dryer for several minutes and stretch the gasket into the proper shape. Then, close the doors for several hours to allow the gasket to regain its proper shape.
3. If necessary, it is Ok to stuff the gasket with cloth or paper, and/or add another wood strip inside the gasket, to push out the gasket so that it seals against the door.

The cooling unit won't turn on.

The cooling system is programmed with a **3-Minute Delay at Startup** to protect its internal components.

The cooling unit runs constantly.

The cooling unit is designed to turn on when the air temperature in the cellar rises ABOVE the Minimum Set Point + Temperature Differential, and turn off when the air temperature falls below the Minimum Set Point. For example, if the Minimum Set Point is 58°F and the Temperature Differential is 4°F, the cooling unit will turn on above 62°F and turn off below 58°F.

When bottles are first loaded in the wine cabinet, the cooling unit will run continuously (even up to a week) until the temperature inside the cellar falls below the Minimum Set Point.

The cooling unit will cool 25°F below the ambient temperature in the space outside the condenser coils. In other words, when the ambient temperature in the space outside the condenser coils is 85°F, the cooling unit can't cool below 60°F inside the cellar.

Hot weather conditions, insufficient ventilation and/or dirty condenser coils can all cause the cooling unit to run continuously. To reduce cycle times,

1. Clean the condenser coils
2. Check the ambient temperature in the space outside the condenser coils while the cooling unit is running, making sure that the difference between this temperature and the Minimum Set Point is no more than 25°F.
3. Increase the supply of cool air to the space outside the condenser coils, using a fan or an exhaust system to remove heat from the space.
4. Raise the Minimum Set Point on the cooling unit
5. Make sure that the "Quick Chill" and "Energy Saver" features are not enabled

BILD WINE CABINETS

The cooling unit is dripping inside the cabinet and/or the cabinet is having problems with condensation.

The cooling unit does not generate water. If the cooling unit is dripping, or the cabinet is having excess condensation, it is because the cooling unit is running too much and/or the cabinet does not have an airtight seal from the ambient environment.

To eliminate dripping and condensation, do the following:

1. Raise the Minimum Set Point of the cooling unit to 58 degrees.
2. Make sure the cellar has good seals, especially at the door(s), and repair any leaks immediately.
3. Keep the first 3-4 rows clear in the column directly below the cold-air discharge (front column only). This will stop the cold air from "splashing" against the center post. See Chapter VII for more information.
4. If your wine cabinet is less than half full, build the thermal mass to reduce the cycle time of the cooling unit. If you don't have enough wine, use soda cans, water bottles, etc.
5. If the lock on the outside is sweating then wrap the lock tab with electrical tape.
6. If condensation is coming into contact with the cabinet's surfaces, wipe it away frequently to prevent damage to the structure of the cabinet, such as warping of the doors and mold.

BILD WINE CABINETS

X. LIMITED WARRANTY

TWO YEAR COOLING UNIT LIMITED WARRANTY

For two years from the date of original delivery, your BILD warranty covers all parts and labor to repair or replace any components that prove to be defective in materials or workmanship in the cooling unit. Under the terms of this warranty, we will repair or replace the original cooling unit with a new or refurbished cooling unit and, once replaced, the original cooling unit must be returned to us. The cooling unit is self-enclosed and is located inside the wine cabinet and is mounted to the top of the cabinet.

ONE YEAR LIMITED WARRANTY

For one year from the date of original delivery, your BILD warranty covers all parts and labor to repair or replace any part of the product which proves to be defective in materials or workmanship.

TERMS APPLICABLE TO EACH WARRANTY

All service provided by Le Cache under the above warranty must be performed by a designated repair center, unless otherwise specified by Le Cache. Purchaser is responsible for removing and reinstalling the cooling unit from the wine cabinet, and for shipping to and from Le Cache or to and from a designated repair facility.

The limited warranty applies only to wine cabinets purchased from the factory or an authorized dealer. For wine cabinets delivered to Hawaii and locations outside the United States, the District of Columbia or Canada, the limited warranty applies only to the cooling unit, but it does not apply to the wine cabinet. The limited warranty does not cover any parts or labor to correct any defect caused by negligence, commercial use, accident, or improper use, maintenance, installation, service or repair. The limited warranty also does not cover any parts or labor to correct any damage caused by severe temperature variations, direct sunlight, extremely dry conditions or great humidity changes.

THE REMEDIES DESCRIBED ABOVE FOR EACH WARRANTY ARE THE ONLY ONES, WHICH LE CACHE WILL PROVIDE, EITHER UNDER THESE WARRANTIES OR UNDER ANY WARRANTY ARISING BY OPERATION OF LAW. LE CACHE WILL NOT BE RESPONSIBLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES ARISING FROM THE BREACH OF THESE WARRANTIES OR ANY OTHER WARRANTIES, WHETHER EXPRESS, IMPLIED OR STATUTORY.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other legal rights, which vary from state to state.

To receive parts and/or service and the name of a Le Cache designated repair facility nearest you, contact your Le Cache dealer. You may also contact Le Cache Premium Wine Cabinets directly by calling our toll-free number at 1.877.532.2243.

BILD WINE CABINETS

XI. CONTACT INFORMATION

Le Cache Premium Wine Cabinets

531 Mercantile Drive

Cotati, CA 94931

Toll Free: 1.877.532.2243

Direct: 1.707.794.8000

Email: info@lecache.com

www.lecache.com

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*"Susan, this might be just the wine talking,
but I think I want to order more wine."*

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